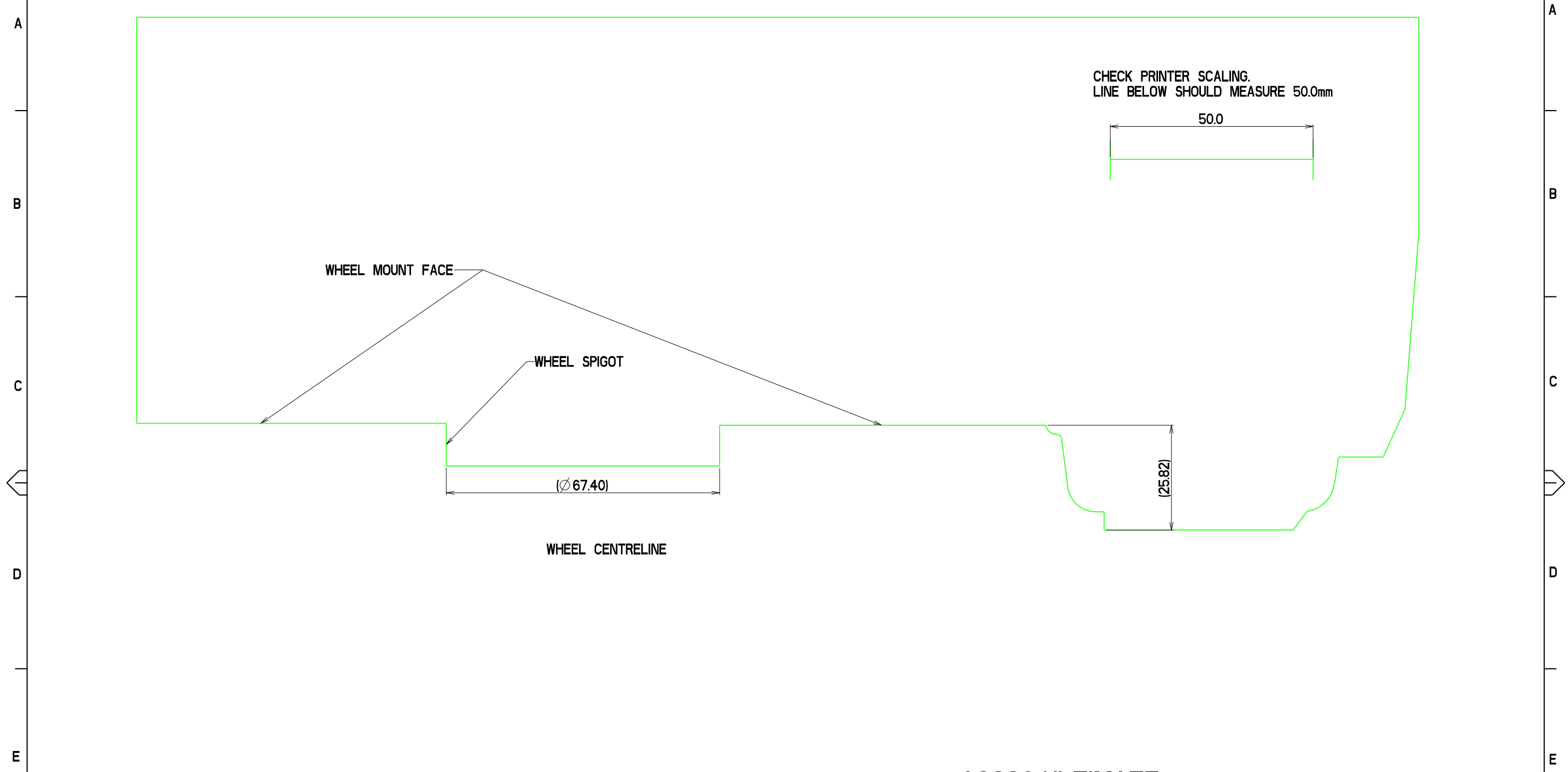


1 2 3 4 5



INSTRUCTIONS:
 PRINT ON A3 PAPER AND CHECK THE SCALE BY MEASURING THE 50.0mm LINE
 GLUE TO STIFF CARBOARD AND CUT OUT PROFILE
 INSERT THE PROFILE INTO THE WHEEL SPIGOT UP TO THE MOUNT FACE
 CHECK THAT THE EDGE OF THE PROFILE DOES NOT TOUCH THE INSIDE OF THE WHEEL
 AT ANY POINT AROUND THE INNER CIRCUMFERENCE

A8886-ULTIMATE

-REMOVE ALL SHARP EDGES AND BURRS UNLESS OTHERWISE STATED
 -ALL INTERNAL CORNERS TO BE R0.8 UNLESS OTHERWISE STATED
 MASS = 0.000 kg (at 2.700 S.G.)

0	-	-	FOR PRODUCTION	JS	30-Jul-10		
ISSUE	ECN #	SYM	REVISIONS	DRN	DATE	CHK	DATE
			HARROP ENGINEERING AUSTRALIA PTY. LTD. 96 BELL ST PRESTON, 3072 VICTORIA, AUSTRALIA Ph. (613) 9474-0900 Fax. (613) 9474-0999	COPYRIGHT APPLIES Duplication of this drawing or any specific design features is not permitted without written authority. *Commercial Confidentiality is assumed and required.		UNSTATED TOLERANCES LINEAR 0 ± 0.25 0.0 ± 0.1 0.00 ± 0.05 ANGULAR 0.0 ± 0.5° 0.00 ± 0.05°	
				PROFILE, SWEPT, CALIPERS, REAR, VE FILE ..\calipers\ve.commodore\PROF_SWEPT_CALIPERS_REAR_VE		DRAWING CALIPER SWEEP	
			MATERIAL AS SUPPLIED	Pro/ENGINEER DIGITAL DATA AVAILABLE			
			FINISH AS MACHINED	SCALE 100 ON A3	SHEET 2 OF 4		

CALIPER SWEEP

1 2 3 4 5 A3