



INSTRUCTIONS:
 PRINT ON A3 PAPER AND CHECK THE SCALE
 BY MEASURING THE 50.0mm LINE
 GLUE TO STIFF CARBOARD AND CUT OUT PROFILE
 INSERT THE PROFILE INTO THE WHEEL
 SPIGOT UP TO THE MOUNT FACE
 CHECK THAT THE EDGE OF THE PROFILE
 DOES NOT TOUCH THE INSIDE OF THE WHEEL
 AT ANY POINT AROUND THE INNER CIRCUMFERENCE

WHEEL MOUNT FACE

WHEEL CENTRELINE

-REMOVE ALL SHARP EDGES AND
 BURRS UNLESS OTHERWISE STATED
 -ALL INTERNAL CORNERS TO BE
 R0.8 UNLESS OTHERWISE STATED

MASS = 0.000 kg (at 2.700 S.G.)

0	-	-	FOR PRODUCTION	SC.	27-May-19			
ISSUE	ECN #	SYM	REVISIONS	DRN	DATE	CHK	DATE	
			HARROP ENGINEERING AUSTRALIA PTY. LTD. 96 BELL ST PRESTON, 3072 VICTORIA, AUSTRALIA Ph. (613) 9474-0900 Fax. (613) 9474-0999	COPYRIGHT APPLIES Duplication of this drawing or any specific design features is not permitted without written authority. *Commercial Confidentiality is assumed and required.		UNSTATED TOLERANCES LINEAR 0 ± 0.25 0.0 ± 0.1 0.00 ± 0.05 ANGULAR 0.0 ± 0.5° 0.00 ± 0.05°		
			SWEEP, BRAKE KIT, FRONT, TOYOTA FT86, 4 PISTON, Ø345 x 28 DISC				13993-0	
MATERIAL AS SUPPLIED			Pro/ENGINEER DIGITAL DATA AVAILABLE				SWEEP_BRAKE.A13993	
FINISH AS MACHINED			SCALE 100 ON A3		SHEET 1 OF 1		13993-0	