



INSTRUCTIONS:
 PRINT ON A3 PAPER AND CHECK THE SCALE BY MEASURING THE 50.0mm LINE
 GLUE TO STIFF CARBOARD AND CUT OUT PROFILE
 INSERT THE PROFILE INTO THE WHEEL SPIGOT UP TO THE MOUNT FACE
 CHECK THAT THE EDGE OF THE PROFILE DOES NOT TOUCH THE INSIDE OF THE WHEEL
 AT ANY POINT AROUND THE INNER CIRCUMFERENCE

-REMOVE ALL SHARP EDGES AND
 BURRS UNLESS OTHERWISE STATED
 -ALL INTERNAL CORNERS TO BE
 R0.8 UNLESS OTHERWISE STATED
 MASS = 0.000 kg (at 2.700 S.G.)

0	-	-	FOR PRODUCTION	S.C.	28-Feb-23		
ISSUE	ECN #	SYM	REVISIONS	DRN	DATE	CHK	DATE
			HARROP ENGINEERING AUSTRALIA PTY. LTD. 96 BELL ST PRESTON, 3072 VICTORIA, AUSTRALIA Ph. (613) 9474-0900 Fax. (613) 9474-0999	COPYRIGHT APPLIES Duplication of this drawing or any specific design features is not permitted without written authority. "Commercial Confidentiality" is assumed and required.		UNSTATED TOLERANCES LINEAR 0 ± 0.25 0.0 ± 0.1 0.00 ± 0.05 ANGULAR 0.0 ± 0.5° 0.00 ± 0.05°	
SWEEP, FRONT, COMMODORE VF, 381, ULTIMATE, FORGED 6 PISTON FILE ..\CALIPERS\VF.COMMODORE\SWEEP_BRK_KIT_A15974				DRAWING			
MATERIAL AS SUPPLIED		Pro/ENGINEER DIGITAL DATA AVAILABLE		SCALE 100 ON A3		SHEET 1 OF 1	
FINISH AS MACHINED						A15974-0	

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