**INSTRUCTIONS:**

PRINT ON A3 PAPER AND CHECK THE SCALE BY MEASURING THE 50.0mm LINE

GLUE TO STIFF CARBOARD AND CUT OUT PROFILE


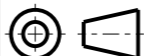
INSERT THE PROFILE INTO THE WHEEL SPIGOT UP TO THE MOUNT FACE

CHECK THAT THE EDGE OF THE PROFILE DOES NOT TOUCH THE INSIDE OF THE WHEEL

AT ANY POINT AROUND THE INNER CIRCUMFERENCE

-REMOVE ALL SHARP EDGES AND  
BURRS UNLESS OTHERWISE STATED  
-ALL INTERNAL CORNERS TO BE  
R0.8 UNLESS OTHERWISE STATED

MASS = 0.000 kg (at 2.700 S.G.)

0	-	-	FOR PRODUCTION		S.C.	30-Nov-23		
ISSUE	ECN #	SYM	REVISIONS		DRN	DATE	CHK	DATE
			HARROP ENGINEERING AUSTRALIA PTY. LTD. 96 BELL ST PRESTON, 3072 VICTORIA, AUSTRALIA Ph. (613) 9474-0900 Fax. (613) 9474-0999		COPYRIGHT APPLIES <i>Duplication of this drawing or any specific design features is not permitted without written authority. "Commercial Confidentiality" is assumed and required.</i>		UNSTATED TOLERANCES  LINEAR      0 ± 0.25 0.0 ± 0.1 0.00 ± 0.05 ANGULAR    0.0 ± 0.5° 0.00 ± 0.05°	
			D SWEEP, BRAKE KIT, VT-VZ ULTIMATE, FORGED MONO BLOCK					
FILE ...\\SWP_FRT_BRK_KIT_VT-VZ_FMB_15976							DRAWING	
MATERIAL AS SUPPLIED			Pro/ENGINEER DIGITAL DATA AVAILABLE				15976-0	
FINISH AS MACHINED			SCALE 100 ON A3		SHEET 1 OF 1			